

**Edwards**  
Manufacturing Co. Est. 1875

# 65 TON "JAWS V" IRONWORKER

5 AVAILABLE STATIONS

UNIVERSAL OPEN TOOLING CAVITY

24" BAR SHEAR

OUR MOST  
VERSATILE MACHINE!



- ◆ P u n c h ◆
- ◆ N o t c h ◆
- ◆ S h e a r ◆
- ◆ B r a k e ◆
  
- ◆ F l a t s ◆
- ◆ R o u n d s ◆
- ◆ A n g l e s ◆

TIGHT ◆ SMOOTH ◆ DEPENDABLE

EDWARDS MFG. CO. P.O. Box 166 ALBERT LEA, MN 56007 T. (507) 373-8206 F. (507) 373-9433

WWW.EDWARDSIRONWORKERS.COM



# 65 TON IRONWORKER

## PUNCHING

Maximum Capacity ..... 1-1/16" dia. in 3/4" plate  
 Work Height ..... 36"

## FLAT BAR SHEARING

Maximum Width ..... 3/8" x 24"  
 Maximum Thickness ..... 1/2" x 14" or 1" x 4"  
 Maximum Round Capacity ..... 1"  
 Maximum Square Capacity ..... 1"  
 Work Height ..... 33-1/2"

## ANGLE SHEARING

Maximum Size ..... 5" x 5" x 1/4" or 4" x 4" x 3/8"  
 Work Height ..... 42"

## COPING/NOTCHING

Maximum Capacity ..... 2-1/2" x 6" x 3/8"  
 Work Height ..... 35-1/2"

## OPEN CAVITY

Specifications ..... 11-1/2" wide x 9-3/4" tall  
 Work Height ..... 42"

## TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly,	Back Gauge, Gauging Table,
Angle Notcher, Pipe Notcher (shown),	Magnetic Squaring Arm,
Brake, Multi Shear, Rod Shear,	Pedestal Die Table, Magna Light,
241 Tooling	Urethane Stripper
	Electric Stroke Control

## GENERAL SPECIFICATIONS

Rated Capacity ..... 65 Ton	Hydraulic Pump Size ..... 10-1/2 gpm - 2 stage
Throat Depth ..... 10"	Valve Pressure ..... 3000 psi
Open Height ..... 8-1/8"	Reservoir ..... 20 gallons
Shut Height ..... 6-3/4"	Cylinder ..... 3-1/2" Ram
Stroke ..... 1-3/8"	Dimensions: base ..... 43" x 42"
Cycle Time ..... 2 seconds	height ..... 55"
Electric Motor Standard ..... 5 HP, 3 Phase, 14 amp	shipping weight 4220 pounds
208/240 v, 1725 rpm	
Electric Motor Options ..... 5 HP, 3 Phase, 7 amp	
440/480 v or 575 v	
5 HP, 1 Phase, 26 amp	
208/240 v, 1725 rpm	



2504 Mercantile Dr., Unit C • Rancho Cordova, CA 95742  
 (916) 638-7718 • Fax (916) 638-2450  
[www.scottmachinery.com](http://www.scottmachinery.com)

